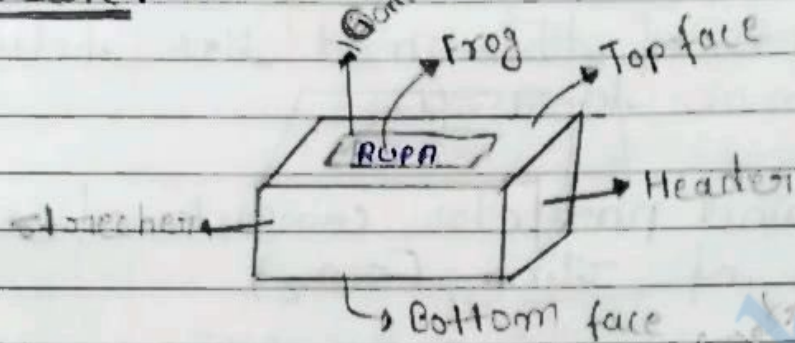


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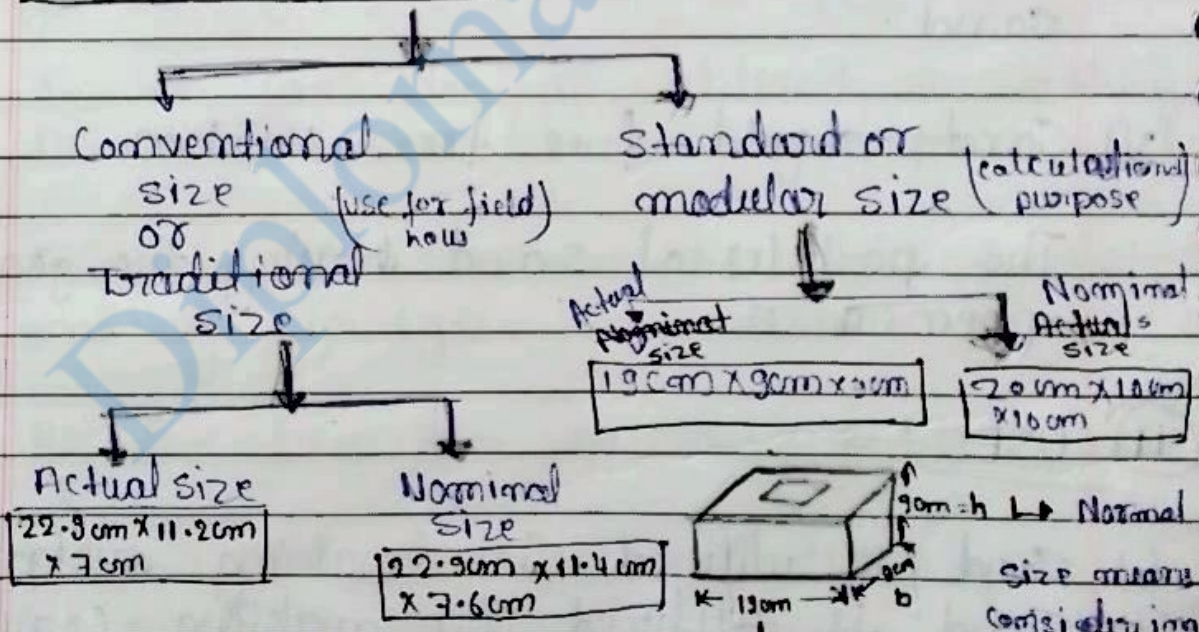
UNIT-02 CH- (ARTIFICIAL CONSTRUCTION MATERIAL)

(I) BRICK :->



- ↳ Weight of a brick is 3 kg.
- ↳ Modulus of elasticity of a brick =  $(5 \times 10^3 \text{ to } 30 \times 10^3) \text{ N/mm}^2$

(II) SIZE OF BRICK :->



NOTE :- size of field brick =  $9" \times 1\frac{1}{2}" \times 3"$

OR  $22.5 \text{ cm} \times 11.4 \text{ cm} \times 7.6 \text{ cm}$  considering the thickness of mortar.

↳ Actual size means without

Normal size means considering the thickness of mortar.

H.W.

(1) Define conventional brick and standard brick.

2/10/2024

(#) CONVENTIONAL OR TRADITIONAL BRICK :->

↳ This of brick are generally used in the field.

↳ It's dimension is not standardized.

↳ In this types of brick, width is not equal to height.

↳ It is a practical types of brick.

↳ This types of brick is not used for the calculation for  $1m^3$  brick work contains how many bricks

(#) STANDARD OR MODULAR BRICK :->

↳ This types of brick are generally not used in the field.

↳ It's dimension is standardized by BIS i.e Bureau of Indian standard.

↳ In this type of brick, width is equal to height.

↳ It is a theoretical types of brick.

PAGE NO. 27  
DATE

↳ This types of brick is used for the calculation for  $1\text{m}^3$  brickwork contains how many number of brick.

Ques Write down the some important properties of brick.

V.V.I

11) CONSTITUENTS OR INGREDIENTS OR COMPOSITION OF A BRICK :->

INGREDIENTS	PERCENTAGE	FUNCTION
i) <u>SILICA</u>	-> (50 to 60%)	-> It is responsible for the strength in a brick.
ii) ALUMINA	-> (20 to 30)%	-> It causes absorption of water and imparts the plastic qualities so that the brick can be mould.
iii) Lime	-> > 5%	-> It causes silica to fuse during the burning process and bind the brick particles together.
iv) IRON OXIDE OR FERRICOXIDE	-> (5 to 6)%	-> Providing the strength and hardness to the brick.
v) MAGNESIA	-> < 1%	-> Imparts yellow tint to the brick and decrease shrinkage.

NOTE  $\Rightarrow$

Besides the above ingredients, brick also contains the following composition that are listed below:

- (i) Alkalies (with water in equilibrium?)  
(ii) Carbon dioxide / sulphur trioxide / water  
very small %

Q. 1 Explain the composition of brick (2M)

22/05/2024

(H) CHARACTERISTICS OR PROPERTIES OF A BRICK  $\Rightarrow$

- (1) A good brick have uniform size, rectangular shape and have straight parallel edge.
- (2) A good brick have deep red or cherry colour.
- (3) A good brick is precompact and having uniform texture.
- (4) A good brick have crushing strength should not be less than 10N/mm<sup>2</sup>.
- (5) A good brick does not show any type of impression when some scratch (or nail) through the finger nail.

- ⑥ When two brick struck (تکدیگ) together, there a metallic sound should be produced.
- ⑦ A good brick break does not break when fall from 1m height.
- ⑧ A good brick absorb water between (15 to 20) % when immersed in water for 24 hours.

Remember :-

Dry wt of brick = 3kg  
wet wt of brick = 4kg  
(گرمی)

water absorb by brick =  $(4-3) \text{kg} = 1 \text{kg}$   
 $= \frac{1}{3} \times 100$   
 $= 33.3 \%$

- ⑨ A good brick is well burnt and free from cracks.
- ⑩ A good brick have low thermal conductivity and they should be sound proof.

MANUFACTURING PROCESS OF BRICK →



Preparation of brick each (تکدیگ)



(ii) DIGGING :->

After 20cm depth; we have to dig out the clay from the ground and put these clay over the levelled ground.

(iii) CLEANING :->

The excavated clay should be cleaned from stones, lumps, pebbles, vegetable matter (सकयान) etc.

(iv) Weathering :-

After the cleaning of excavated clay; it is exposed to the atmosphere for the softening.

(v) Blending :-

In this process the exposure clay is mixed with important ingredients so as to improve or enhance the properties of clay.

(vi) Tempering :-

The process of kneading of clay in the pugmill or manually for the purpose of fit ~~an~~ for moulding.

After the preparation of brick earth; we have to convert the brick into several moulds.

⑥ TEMPERING :->

The process of kneading of clay in the pug mill or manually for the purpose of fit for moulding.

After the preparation of brick earth; we have to convert the brick into several moulds.

\* MOULDING :->

The process of providing the certain shape to the brick mould; is known as "MOULDING".

After the operation of moulding; we should have to dry the brick in the sunlight.

\* Drying :->

The process of removing the moisture from the moulded brick under the influence of sunlight; is known as Drying.

After the operation of drying; we should have to burn the dried the brick into the kiln.

\* Burning :- In the operation the brick is burn in the kiln for achieving the proper hardness and strength. After the burning

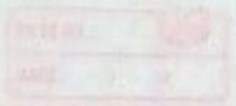
⑦ FIELDS TEST ON BRICK :->

- (i) Water absorption test
- (ii) Crushing strength test
- (iii) Hardness

operation; the brick so obtained can be utilized as a construction material for making the masonry wall.

Kiln  
etc

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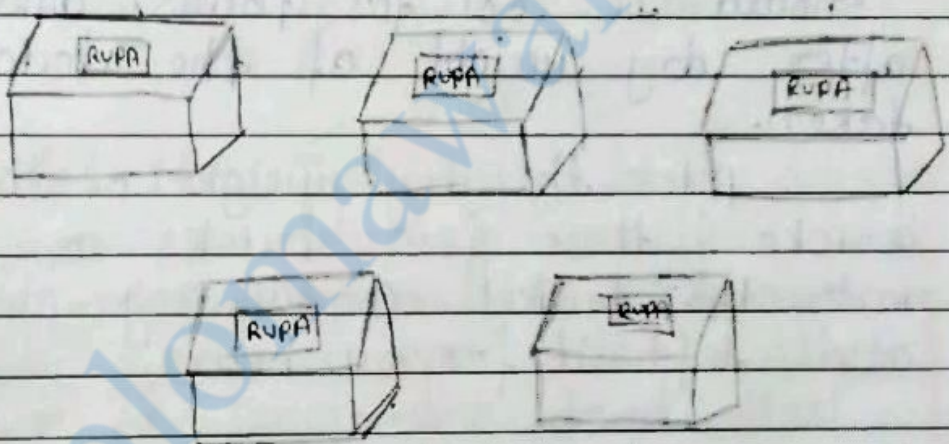


- (iv) Presence of soluble salts
- (v) Shape and size
- (vi) Soundness
- (vii) Structure

28/05/24 WATER ABSORPTION TEST FOR THE BRICK →

SPECTIMEN →

The substance or the material on which the test is performed is known as "SPECTIMEN".



HOT AIR OVEN →

Put these five specimens of bricks into the "HOT AIR OVEN" maintain the temperature between (105 to 110)°C for the time duration of (20 to 30) minutes.

After (20 to 30) mins. remove these bricks from the oven and measure its weight one by one on the electronic balance.

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## OBSERVATION TABLE →

Serial Nos	oven dried sample ( $w_1$ ) in gram	After water absorption wt in gram	water absorption in % $= \frac{w_2 - w_1}{w_1} \times 100$	average %
	2975	3185	$\frac{3185 - 2975}{2975} \times 100$	
	3125	3570		
	2970	3405		
	3005	3465		
	3110	3620		

NOTE → five sample of bricks should be cool for four<sup>hours</sup> and there after dry weight of the bricks are taken.

After the dry weight of the five bricks, these five bricks are put into the bucket containing water and left it for 24 hours.

NOTE :- It should be noticed that these five bricks are completely immersed into the bucket water. After 24 hours, these

### PROCEDURE →

step (1)

step (2)

step (3)

and soon

observation table

31/6/2024

(11) Compressive or crushing strength of brick  $\Rightarrow$

Step (1) Measurement of brick  $\Rightarrow$

Length = 220mm (say)  
Breath = 110mm (say)

Step (2) Fill the space of frog with cement mortar so that, when load is applied on the brick this load is evenly or uniformly distributed over surface area of brick.

Step (3) Now put this brick on the compression testing machine and apply the compressive load until value of compressive load that causes crushing of brick; say that compressive load = 180 kN

Step (4) Calculation  $\Rightarrow$

$$\begin{aligned} \text{Surface area} &= \text{length} \times \text{bread} \\ &= 220 \times 110 \text{ mm}^2 \end{aligned}$$

Compressive load that causes crushing of brick = 180 kN

✓✓

Compressive strength =  $\frac{\text{Compressive load}}{\text{Surface area}}$

Compressive or <sup>Crushing</sup> strength of brick  $= \frac{180 \times 10^3 \text{ N}}{2420 \text{ mm}^2} = 7.43 \text{ N/mm}^2$

NOTE: class of brick      Compressive strength  
or crushing stress  
of brick.

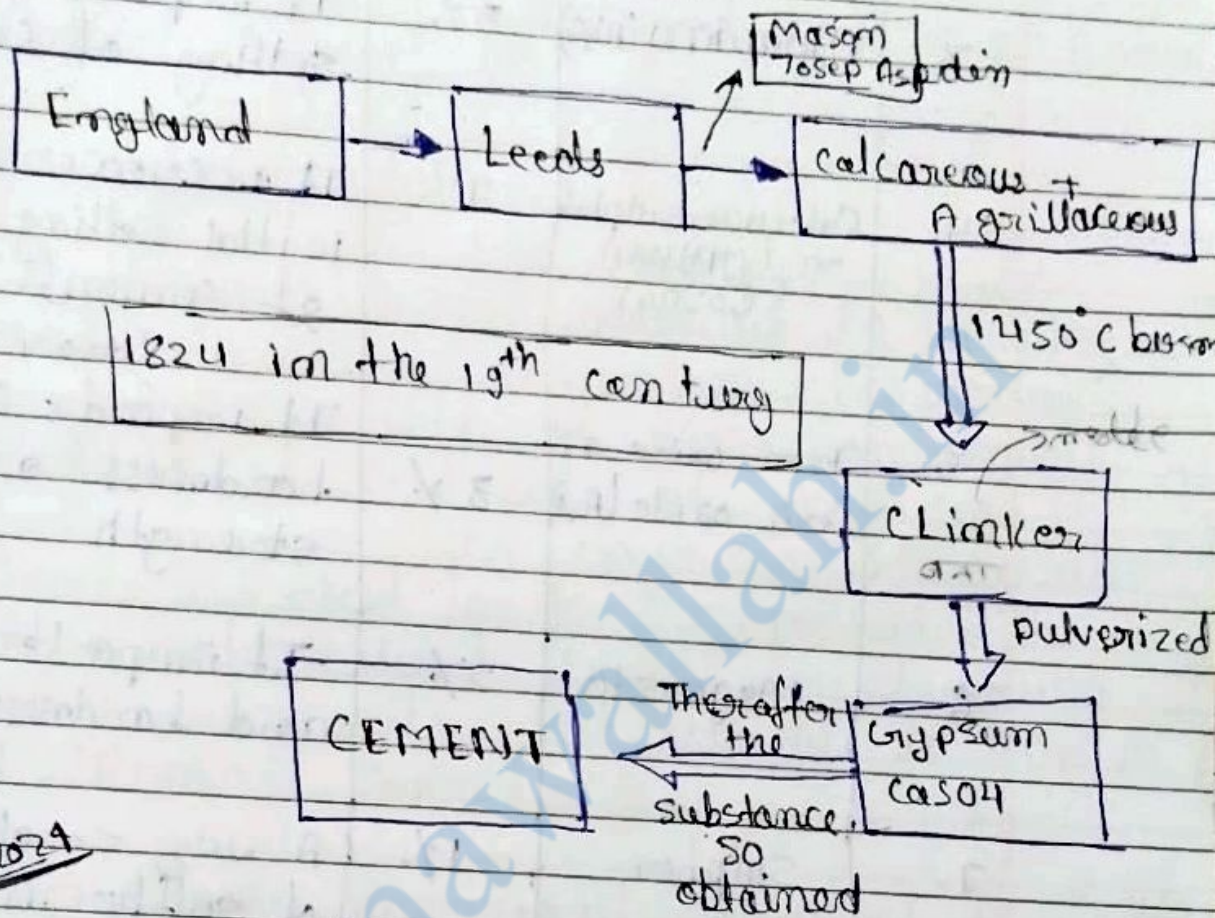
First class brick  $\rightarrow 10.3 \text{ N/mm}^2$   
Second class brick  $\rightarrow 6.867 \text{ N/mm}^2$   
Common brick  $\rightarrow 3.43 \text{ N/mm}^2$

## CEMENT

① Cement  $\rightarrow$  It may be defined as the binding material having both the properties i.e. adhesive and cohesive. by virtue of which it makes the other ingredients of concrete together.

"or" in other word we can say that cement may be defined as the extremely fine particles which act as a discrete ingredients for the concrete.

⑩ BRIEF HISTORY FOR THE MANUFACTURING OF ARTIFICIAL :



1/06/2024

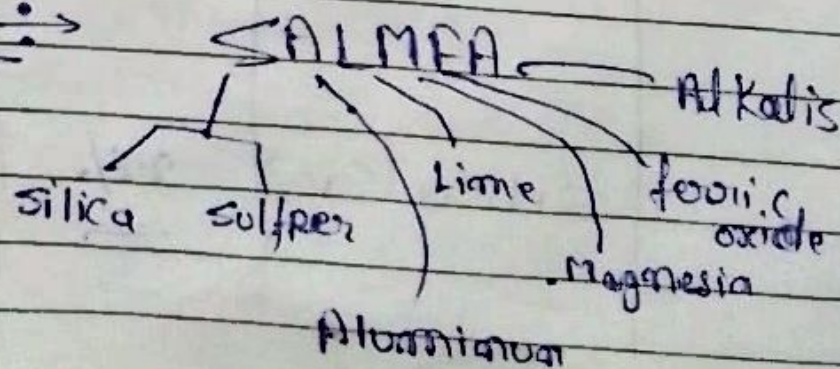
⑪ INGREDIENTS OF CEMENT :-  
"OR"

Constituents of Cement :-

Serial No.	Ingredients	%	Function
1	Lime $CaO$	62%	→ Excess of lime makes the expansion more and get disintegrated.
2	Silica $(SiO_2)$	22%	→ It imparts the strength of cement.

S.No	Ingredients	%	function
3	Alumina ( $Al_2O_3$ )	5%	It imparts quick setting of cement.
4	Calcium sulphate or Gypsum ( $CaSO_4$ )	4%	It increases the initial setting time of cement. (develop)
5	Iron oxide or ferric oxide ( $Fe_2O_3$ )	3%	It imparts colour, hardness and strength
6	Magnesia	2%	It imparts colour and hardness.
7	Sulphur	1%	A very small amount of sulphur is responsible to make the cement sound
8	Alkalies	1%	due to the presence of Alkalies; efflorescence takes place

TRICK  $\Rightarrow$



## 41) Types of Cement :-

- (1) Artificial Cement → Invented by Joseph Aspdin.
- (2) Natural Cement

### Natural Cement :-

↳ The natural cement obtained by burning and crushing the stone containing clay, carbonate of lime and small amount of carbonate of magnesia.

The clay content in such stone is about 20 to 40 percent. The colour of natural cement is brown and its best variety is known as "Roman cement".

2/06/2024

### Some important types of cement :-

- (i) Pozzolanic cement
- (ii) Ordinary portland cement
- (iii) High alumina cement
- (iv) Rapid hardening cement
- (v) Quick setting cement
- (vi) white cement
- (vii) low heat cement
- (viii) Glass Blast furnace cement or blast furnace slag cement.
- (ix) sulphate resisting cement.

## ④ Pozzolana Cement $\rightarrow$

- $\rightarrow$  The pozzolana is a volcanic powder.
- $\rightarrow$  It is found in Italy near Vesuvius.
- $\rightarrow$  Following are the advantages of pozzolana cement  $\rightarrow$

- (i) It can resist action of sulfates.
- (ii) It is cheap.
- (iii) It is tensile possess higher tensile strength.
- (iv) It attains compressive strength with age.
- (v) It imparts plasticity and workability to the mortar and concrete from it.

## ⑤ Ordinary portland cement or ordinary setting cement $\rightarrow$

Following are the important properties of ordinary portland cement or ordinary setting cement are listed below  $\rightarrow$

- (i) Fineness  $\rightarrow$  When OPC or OSC is sieved through IS sieve No. 9 then residue left on this sieve should not be more than 10%.

## (ii) Initial and final setting time $\rightarrow$

The initial setting time of OPC should not be more than 30 minutes.

and the final setting time of OPC should not be exceed 10 hours.

NOTE  $\Rightarrow$

The initial final setting time of OPC is performed by vicat apparatus.  
(expansion safe)

(iii) Soundness of cement  $\Rightarrow$

Soundness of cement means it's expansion. The soundness of cement is carried out by "Le chatelier apparatus."

The soundness of OPC should not exceed 10 min.

(iv) Compressive strength  $\Rightarrow$

The test is carried out by the "cube mould".

The compressive strength of OPC after 3 days should not be less than  $11.5 \text{ N/mm}^2$  and after 7 days should not be than  $17.5 \text{ N/mm}^2$ .

(v) Tensile strength  $\Rightarrow$

The test is carried out by the "Briquet mould".

The tensile strength of OPC after not be less than  $2 \text{ N/mm}^2$  and after 7 days should not be less than  $2.5 \text{ N/mm}^2$ .

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## High Alumina cement $\Rightarrow$

- $\hookrightarrow$  This cement is produced by grinding clinkers formed by calcium and lime.
- $\hookrightarrow$  This types of cement having the high percentage of aluminium oxide (ie  $Al_2O_3$ ).
- $\hookrightarrow$  following are the important advantages of high alumina cement  $\Rightarrow$ 
  - $\rightarrow$  It can stand high temperatures
  - $\rightarrow$  It resist the action of acid in a better way.
  - $\hookrightarrow$  The initial setting time of this cement is more than  $3\frac{1}{2}$  hours and the final setting time is about 5 hours.
  - $\hookrightarrow$  It sets quickly and attain higher ultimate strength in a short period.

## (u) RAPID HARDING CEMENT $\Rightarrow$

- $\hookrightarrow$  This type of cement have tendency to become very in short duration of time by forming  $C_3S$  (ie tricalcium)

ium silicate) and  $C_2S$  (ie. dicalcium silicate).

↳ This type of cement is used in the construction of residential or public building.

↳ This type of cement play a vital role in rapid construction of work.

5. Quick setting cement :-

↳ This types of cement is produce by adding a small percentage of aluminium sulphate and by finely grinding the cement.

↳ This type of cement is used in under water concreting

6. White cement :-

↳ The first white cement factory was set up in Kottayam, Kerala by Travancore cement limited (TCL) in 1956 and the cement was sold under the brand name Vam

↳ This types of cement is basically used for providing the aesthetic look or pleasure appearance.

### ⑦ Low Heat cement :->

- ↳ This type of cement produces less amount of heat.
- ↳ This type of cement is used in mass concreting work.
- ↳ This type of cement have lower percentage of  $C_3A$  (i.e. tricalcium aluminate) and higher percentage of  $C_2S$  (i.e. dicalcium silicate).
- ↳ This type of cement have comparatively less compressive strength.
- ↳ This type of cement have initial setting time of 1 hour and final setting time of 10 hours.

### ⑧ Blast furnace slag cement :->

- ↳ Generally in the manufacturing of pig iron the unwanted substance or residue left in the furnace known as "slag".  
This slag contains more or less ingredients of cements.  
If the slag is used in the manufacturing of cement; then it is known as "Blast furnace".

slag cement?"

NOTE  $\Rightarrow$  Blast furnace slag cement is quite economical.

13/06/2024

Sulphate resistant cement  $\Rightarrow$

$\rightarrow$  This type of cement is mainly used where the soil contains high percentage sulphate.

$\rightarrow$  Sulphate is quite dangerous for the construction of work.

$\rightarrow$  Therefore the <sup>सुलफाट</sup> primary point of view, sulphate resisting cement is used,

$\rightarrow$  This type of cement having the lowest lower % of  $C_3A$  (ie Tricalcium aluminate) and  $C_4AF$  (ie Tetra calcium alumina ferrite).

(#) Precast hollow and solid concrete blocks  $\Rightarrow$

Concrete  $\Rightarrow$  It is mixture of binding material such as cement; fine aggregate such as sand; coarse aggregate such as stone chips along with suitable proportion of water.

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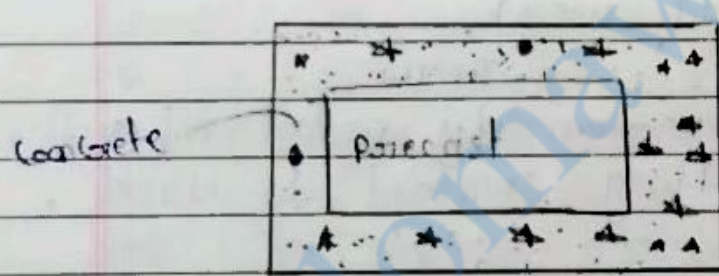
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# ① Precast hollow and solid concrete blocks and Pavement Blocks :->

## ↳ Precast hollow Concrete Block :->

Precast :-> If the structural member is cast at the different place and thereafter it is transported at the place, where this structural member is needed then this type of casting is known as Precast.  
(cast) Cast-in-situ :->

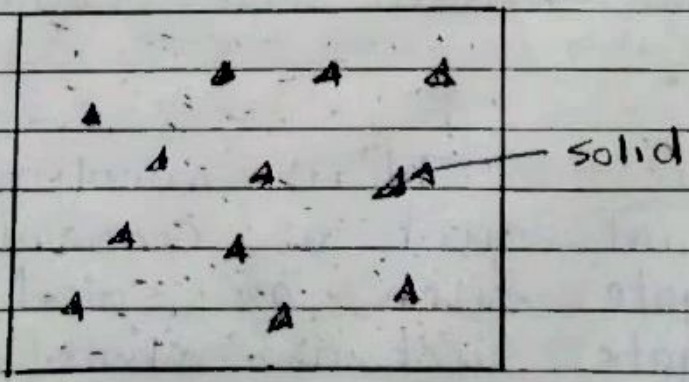
If the structural member is cast at the place of casting is known as cast-in-situ.



If a hollow concrete block is cast at the different place and thereafter it is transported at the place

where this structural member is needed then this type of concrete block is known as

## ↳ Precast solid Concrete Block :->



→ If a solid concrete block is cast at the place of construction then this type of solid concrete block is known as "precast" solid concrete block.

### Industrial Timber →

↳ The timber which is prepared scientifically in a factory is termed as "industrial timber" and such timber possess desired shape, appearance, strength etc. following are the varieties of industrial timber: →

(i) Veneers

(ii) Plywood

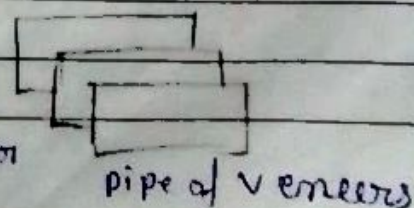
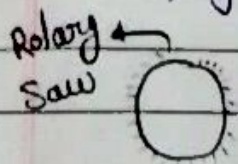
(iii) - R Particles Board or chip board.

#### (i) Veneers →

↳ These are thin sheets or slices of wood of superior quality.

↳ The thickness of veneers varies from 0.40 mm to 6mm or more.

↳ They are obtained by rotating a long log of wood against a sharp knife or rotary cutter or saw as shown in figure given below →



## ② Plywood :->

- ↳ The meaning of term ply is a thin layer.
- ↳ The plywood are the boards which are prepared from thin layer of wood or veneers.
- ↳ The three or more veneers in odd numbers are placed one above the other with the direction of grains of successive layers at right angles to each other.
- ↳ They are held in position by application of suitable adhesives.
- ↳ The placing of veneers normal to each other increases the longitudinal and transverse strength of plywood.
- ↳ The plywood are used for various purpose such as ceiling, doors, furnitures, partitions, formwork for concrete, railway coaches.

## \* Chapter :- Paint and Varnishes \*

### (i) Painting

The process of applying paint on metal or timber; is known as "painting".

(ii) Paint :- The paints are coating of fluid material and they are applied over the surface of timber and metals.

### (iii) Objective or purposes of painting :-

- (i) It provides smooth surface for easy cleaning.
- (ii) It prevents decay of wood and corrosion in metal.
- (iii) It protects the surface from weathering effect of the atmosphere and action by other liquids, fumes and gases.
- (iv) It is used to give good appearance to the surface.
- (v) The decorative effects may be created by painting become hygienically good, clean, colored and attractive.

(i) Characteristics of an ideal paint :-

- (i) The paint should be fairly cheap and economical.
- (ii) The paint should be such that it can be easily and freely applied on the surface.
- (iii) The paint should be such that its colour is maintained for a long time.
- (iv) The paint should be such that it dries in reasonable time, and not too rapidly.
- (v) It should possess a good spreading power i.e. maximum area of the surface should be covered by minimum quantity of paint.
- (vi) The paint should form a durable surface.
- (vii) The paint should not affect health of workers during its application.
- (viii) The paint should possess attractive and pleasing appearance.

(x) The paint should not be affected by weathering action of the atmosphere.

(x) The surface coated with paint should not show cracks when the paint dries.

(x) When applied on the surface, the paint should form a thin film of uniform nature.

(ii) Ingredients of oil borne paint or simply paint  $\Rightarrow$

Constituents of oil borne paint or simply paint  $\Rightarrow$

- (i) Base
- (ii) Vehicles or Carrier
- (iii) Drier
- (iv) Colouring pigment
- (v) Thinner or solvent

(i) Base  $\Rightarrow$

$\hookrightarrow$  A base is a solid substance in a fine state of division and it forms the bulk of a paint.

$\hookrightarrow$  It determines the character of the paint and imparts durability to the surface which is painted.

It reduces shrinkage cracks on drying and it also forms an opaque layer to the surface of material to be painted.

Some common solid substances used for the bases are white lead, red lead, zinc white etc.

## (ii) Vehicle, or Carrier →

The vehicles are the liquid substances which hold the pigments, mainly for two reasons of a paint in liquid suspension. They are required

(a) To make it possible to spread the paint evenly and uniformly on the surface in the form of a layer.

(b) To provide a binder for the ingredients of a paint so that they may stick or adhere to the surface.

(c) Some examples of vehicles or carriers are linseed oil, nut oil, etc. poppy oil etc.

## (iii) Drier →

These substances accelerate the process of drying.

The litharge, red lead sulphate of manganese can be

used as a colorant

#### (iv) Colouring pigments $\Rightarrow$

When it is desired to have a different colour then the base of a paint is added with colouring pigments.

The pigments are available in the form of fine powders in various colour and quantities.

Tint of paint

Pigments

Black	$\longrightarrow$	Graphite
Blue	$\longrightarrow$	Indigo
Red	$\longrightarrow$	Red Lead
Green	$\longrightarrow$	Chromium green
Yellow	$\longrightarrow$	Chromium yellow

#### (v) Thinner or solvent $\Rightarrow$

The functions of thinner or solvent is to make the paint thin so that it can be easily applied on the surface.

It also helps the paint in penetrating through the porous surface. The most commonly used solvent is the spirit of turpentine.

paint ko thin aur is ko

## (II) Method of application (ie painting) :-

### (i) Brushing :-

Surface may be painted using a brush. Brush may be made according to the type of paint applied.

### (ii) Spraying :-

Paint is sprayed on the surface by using a spray gun. It can be applied quickly and easily. It is a modern method.

### (iii) Dipping :-

It may be applied on uniform shape article by sink it into the container of paint.

### (iv) Roller Coating :-

It is applied on flat sheet articles.

## ~~(I)~~ Types of paint :-

### (1) Heat resistant paint :-

Heat resistant paint is a special paint that is designed to withstand high temperature. These paint can resist heat, flames, grease, rust and smoke which make them ideal for specific application.

Application of heat resistant paint are listed below :-

- (a) Boilers
- (b) Steam pipe
- (c) Grills
- (d) fan

② Cellulose paint :-

Methyl or ethyl cellulose is dissolved in petrol and the plasticizer is mixed into it. Thus, cellulose paint is prepared.

Some important properties of cellulose are listed below :-

- (i) It absorb low heat and temperature.
- (ii) It Creates hardness on the surface.
- (iii) It is costly.

Some important application of Cellulose paint are listed below.

- (i) Painting of car bodies.
- (ii) Painting of aeroplane bodies

NOTE :- Cellulose paint is also known as "spray paint".

③ chemical resistant paint :- These paints are prepared from resins.

Properties of chemical resistant paint are listed below:→

- (i) Excellent chemical resistant property.
- (ii) They offer good resistance to water.
- (iii) Not affected by heavy rain.
- (iv) Quickly dry.
- (v) Not affected by weather and sunlight.
- (vi) Easy to apply.

Emulsion paint → Emulsion paint are those paint in which water is used in the place of organic solvent or thinner.

Advantages of emulsion paint listed below:→

- (i) Easy to apply brush or roller.
- (ii) Quick drying.
- (iii) More durable.

Metal paint → A types of paint mainly used for the painting of metallic surface, known as "metal paint".

Application of metal paint are listed below:→

- (i) It is used in the painting of automobile.
- (ii) It is used in the painting of motorcycle.

NOTE :- Spraying is the best method of applying metallic paint.

⑥ Distemper or water paint :- These are the water paint made with base as "white chalk" and thinner as water.

Characteristics of water paint or distemper are listed below :-

(i) The coating are thick and more brittle compare to paints.

(ii) Easy to apply but less durable.

(iii) Most suitable for plastered surface.

⑦ Cement paint :- This paint consist of white cement, pigments, accelerator and other additives.

⑧ properties of cement paint :-

(i) It is available in dry powder form.

(ii) Excellent decorative appearance.

(iii) It is water proof and durable.

Advantages of Cement paint :-

(i) It requires less skill and time.

(ii) Process of application of cement paint is easy.

(i) Varnish  $\rightarrow$  The term varnish is used to indicate the solution of <sup>resins</sup> or resinous substances prepared either in alcohol, oil or turpentine.

(ii) Objective or purposes of varnish  $\rightarrow$

following are the main objective or purpose of varnish are listed below  $\rightarrow$

- (i) It brightens the appearance of the grain in the wood.
- (ii) It protect the painted surface from the atmospheric action.
- (iii) It protect the wooden surface of doors, windows etc from the action of atmospheric agencies.
- (iv) It renders the brilliancy to the painted surface.

(v) Characteristics of an ideal varnish  $\rightarrow$

- (i) It should renders the surface <sup>smooth</sup> glossy.
- (ii) It should not shrink or show cracks after drying.
- (iii) The protected film developed by varnish should be tough hard and durable.

- (iv) It should dry rapidly and present a finish surface which is uniform in nature and pleasing in appearance.
- (v) The colour of the varnish should not fade away when the surface is exposed to the atmospheric action.

⊕ Ingredients of varnish or constituents of varnish :->

- (i) Resin or Resinous substance.
- (ii) Drier
- (iii) Solvent

(i) Resin or Resinous substance :->

The commonly used resins are copal lac or shellac and other resins are amber, gurr etc.  
dammar, mastic

(ii) Drier :-> The function of drier in varnish is to accelerate the process of drying. The common drier used in varnish are litharge, white copper and lead lacto acetate etc.

(iii) Solvent :->

The function of solvent is to thin the varnish so that it can apply easily on the surface.



Depending upon the nature of the resin the type of solvent is decided :->

Sr no.	Solvent	Resins
1.	Boiled linseed oil	Amber, Copal
2.	Methylated spirit of wine	Lac or shellac.
3.	Turpentine	Mastic, Resin gum dammer

### (ii) Types of varnishes :->

Depending upon the nature of the solvent, the varnishes are classified into the following four categories :->

- (i) Oil varnish :-> The linseed oil is used as solvent in this type of varnish.
- (ii) Spirit varnish :-> The methylated spirit of wine are used as a solvent in this type of varnish.
- (iii) Turpentine varnish :-> The turpentine is used as solvent in this type of varnish.
- (iv) Water varnish :-> The shellac is dissolved in hot water and enough quantity

of either ammonia or barium or potash or soda is added such that shellac is dissolved.

"The End"

26/06/2024

Different types of glass and their uses

Types of glass <sup>सिद्ध</sup> uses

- 1) Soda lime glass → It is used for making bottles and bulb.
- 2) Potash glass → It is used in making laboratory apparatus.
- 3) Crystal glass → It is used in making lenses and prisms.
- 4) Safety glass → It is used in making windcreens for automobiles and trains.
- 5) Colored glass → It is used for decoration.
- 6) Pyrex glass → It is used for making laboratory apparatus like beakers and flask.

## Types of glass

## uses

⑦ Quartz glass  $\rightarrow$  It is used for making test tubes used in the laboratory.

⑧ Photochromatic glass  $\rightarrow$  It is used for making spectacles and cameras.

## ⑨ FERROUS NON FERROUS ALLOY $\rightarrow$

### NOTE $\rightarrow$

The term "ferrous" has been derived from Latin term ferrum meaning iron.

### Alloy $\rightarrow$

It is the mixture of two or more metals; metal or non metal.

### Ferrous alloy $\rightarrow$

It is the type of alloy in which iron is one of the major constituents.

### Non ferrous alloy $\rightarrow$

It is the type of alloy in which iron is not present as a constituent.

### Examples of ferrous alloy $\rightarrow$

- (i) Stainless steel
- (ii) Cast iron
- (iii) Mild steel
- (iv) High Carbon steel

Properties of ferrous alloy :->

- (1) Resistance to corrosion
- (2) Hard, strong, brittle.
- (3) Ductile, tough, high tensile strength
- (4) Malleable.

Application or uses of ferrous alloy :->

- (1) It is used in making nuts and bolts
- (2) It is used in making engine part.
- (3) It is used in making gear and shaft.
- (4) It is used in making cutting equipment for lathes.

Examples of non ferrous alloy :->

- (i) Brass (Cu + Zn)
- (ii) Bronze (Cu + Sn)
- (iii) Duralumin
- (iv) Copper alloy

Properties non ferrous alloy :->

- (i) It is light weight

(ii) Non ferrous alloy posses the highest of thermal conductivity.

(iii) Corrosion resistance

(iv) It is non magnetic.

(v) Non ferrous alloy posses aesthetic appeal.

(vi) It has low melting point.

uses or application of Non ferrous alloy →

(i) It is used in making components of aircraft.

(ii) It is used in making components of automobiles.

(iii) It is used in making roofing, plumbing electrical wiring.

(iv) Non ferrous alloy is used in medical department also.

(v) Single-use product packaging.